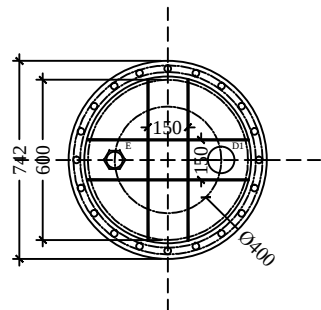
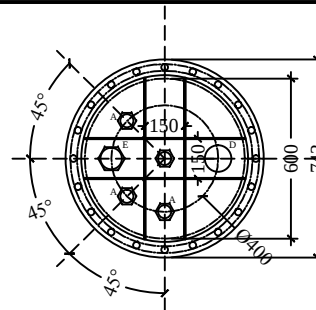
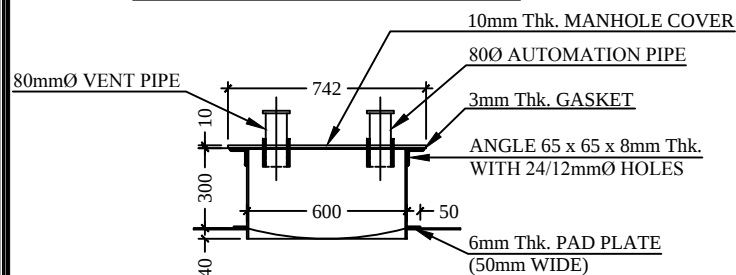




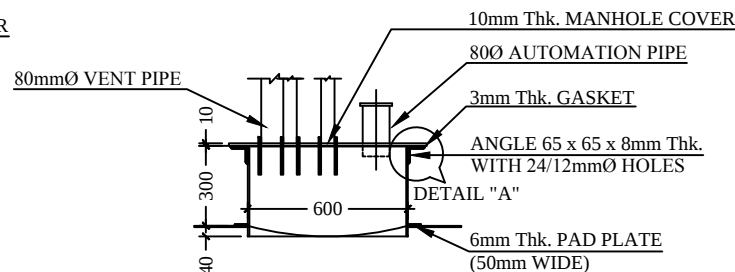
**PLAN
DETAIL OF MANHOLE "A"**



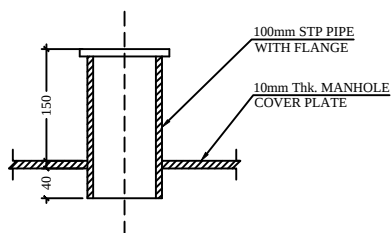
**PLAN
DETAIL OF MANHOLE "B"**



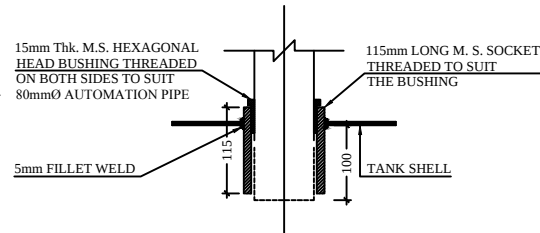
SECTION - MANHOLE "A"



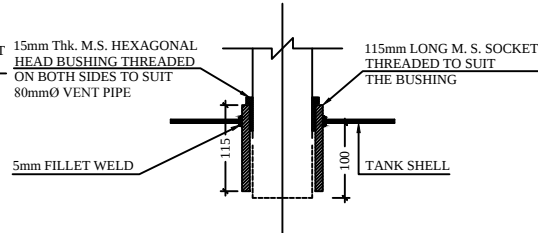
SECTION - MANHOLE "A"



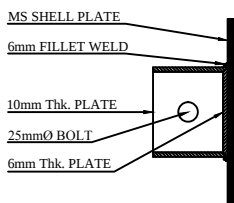
DETAIL OF STP PIPE



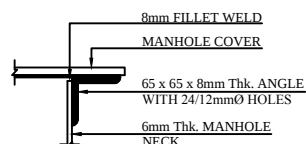
DETAIL OF AUTOMATION PIPE



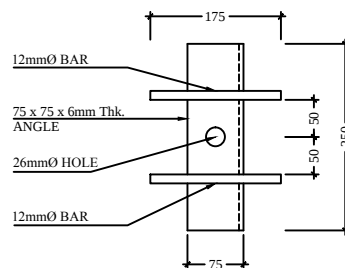
DETAIL OF VENT PIPE



SECTION AT "P - P"



DETAIL "A"



SECTION AT "R - R"

TANK SHELL

6mm FILLET WELD

**HOLDING DOWN BRACKET
(AS PER DETAILS SHOWN)**

**25mm BOLT WITH HEXAGONAL
HEAD TO 540mm LONG WITH
R. H. THREADS**

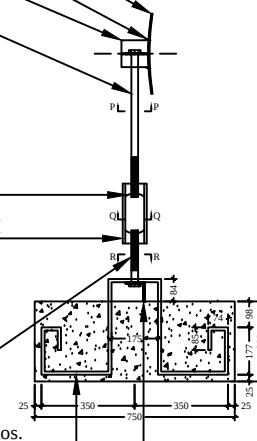
**2 NOS 225 x 90 x 12mm Thk. PLATES
WELDED TO 90 x 90 x 40 M. S.
BLOCKS**

90 x 90 x 40 M. S. BLOCKS

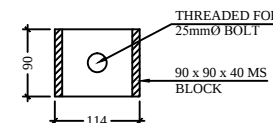
**225mm LONG TURN BUCKLE WITH
R. H. THREADS AT TOP & L. H.
THREADS AT BOTTOM**

**25mm BOLT WITH HEXAGONAL
HEAD 200mm LONG WITH L. H.
THREADS**

**75 x 75 x 6mm Thk. ANGLE WITH 2 nos.
12mm BARS TO BE EMBEDDED IN
C. C.**



**DETAIL OF HOLDING DOWN
ARRANGEMENT & TURN BUCKLE**



**SECTION AT "Q - Q"
PLAN OF TURN BUCKLE**

			
Lanka IOC PLC			
FABRICATION DETAIL FOR 9/10/15/20/22.5KL TANKS			
DRAWN BY :- F. C. P. D.	DATE :- 21.08.2025	SHEET NO :- 03	SEAL :-
SCALE :- N. S. T.	DRAWING NO :- LIOC/ENGG/TANK FAB/01	REVISION :-	
CHECK AND VERIFIED :-	APPROVED :-		